

SPEC.NO.	<b>TATA CONSULTING ENGINEERS LIMITED</b>		TCE.6015A-C-540-00-ELEC-SHEET 1 OF 21
TCE-6015A-C-540-001	<b>ALFA INFRAPROP PRIVATE LIMITED</b> 2X660 MW, SUPERCRITICAL TPP, PHASE I, KOMARADA VILLEGE, VIZIANAGARAM DIST. A.P. INDIA  <b>AMMENDMENT TO TECHNICAL SPECIFICATION FOR STEAM TURBINE, GENERATOR AND AUXILIARIES : ELECTRICAL</b>		

**I. AMMENDMENT TO SCOPE OF WORKS, TERMINAL POINTS, EXCLUSIONS ETC.**

SL. NO.	SPECIFICATION CLAUSE REFERENCE	SUBJECT/ SPECIFIED REQUIREMENT	AMMENDMENT														
1.0	SPECIFICATION VOLUME II, SECTION C1, CLAUSE NO: 1.3.1 (f, g)	Scope of works for Electrical System.....  LV Switchgears:	The scope of LV Switchgears for STG system shall include supply, erection, testing and commissioning, performance testing of the following:														
			<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th rowspan="2" style="width: 5%;">Sl. No.</th> <th rowspan="2" style="width: 35%;">Designation</th> <th colspan="2" style="width: 15%;">Busbar Details</th> <th rowspan="2" style="width: 5%;">Single/ Double Front</th> <th rowspan="2" style="width: 5%;">Fully Draw out/ Fixed</th> <th colspan="2" style="width: 30%;">Control Location (Local / Remote - DCS/DCS)</th> </tr> <tr> <th style="width: 5%;">Amps (#)</th> <th style="width: 10%;">TP/DP</th> <th style="width: 5%;">SF/DF</th> <th style="width: 5%;">FD/F</th> <th style="width: 15%;">Incomer/ Buscoupler/ Outgoing Breaker Feeder</th> <th style="width: 15%;">Motor Feeder</th> </tr> </thead> </table>	Sl. No.	Designation	Busbar Details		Single/ Double Front	Fully Draw out/ Fixed	Control Location (Local / Remote - DCS/DCS)		Amps (#)	TP/DP	SF/DF	FD/F	Incomer/ Buscoupler/ Outgoing Breaker Feeder	Motor Feeder
			Sl. No.			Designation	Busbar Details			Single/ Double Front	Fully Draw out/ Fixed	Control Location (Local / Remote - DCS/DCS)					
				Amps (#)	TP/DP		SF/DF	FD/F	Incomer/ Buscoupler/ Outgoing Breaker Feeder			Motor Feeder					
			<b>LV SWITCHGREAS FOR EACH UNIT</b>														
			1.	TURBINE VALVE DISTRIBUTION BOARD	*	TP DF FD DCS DCS											
			2.	TG MCC	*	TP DF FD DCS DCS											
			3.	220V DC SUB DISTRIBUTION BOARD FOR TG	*	DP * FD LOCAL ---											
			4.	240V AC UPS SUB DISTRIBUTION BOARD FOR TG	*	DP * FD LOCAL ---											
			<b>LV SWITCHGREAS COMMON FOR TWO UNITS</b>														
5.	LDB/ LDBs WITH LIGHTING	*	TPN SF F LOCAL ---														

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SL. NO.	SPECIFICATION CLAUSE REFERENCE	SUBJECT/ SPECIFIED REQUIREMENT	AMMENDMENT								
				TRANSFORMERS							
			6.	1 $\phi$ LIGHTING PANELS (* NOS)	*	SP	SF	F	LOCAL	---	
			7.	ELDB WITH LIGHTING TRANSFORMERS	*	TPN	SF	F	LOCAL	---	
			8.	1 $\phi$ EMERGENCY LIGHTING PANELS (* NOS)	*	SP	SF	F	LOCAL	---	
			9.	SMALL POWER ACDB WITH UR TRANSFORMER (For Space Heaters, Single phase loads etc).	*	TPN	SF	F	LOCAL	---	
			10.	RECEPTACLE DB WITH UR TRANSFORMER (For Space Heaters, Single phase loads etc).	*	TPN	SF	F	LOCAL	---	
			All the LV switchgears listed above, except 1 $\phi$ Lighting Panel, Small Power ACDB and Receptacle DB) shall have 2 X 100% Incomers and a Bus coupler.								
			(*) To be furnished by the Bidder in accordance with specified requirements elsewhere in specification.								
2.0	SPECIFICATION VOLUME II, SECTION C1, CLAUSE NO: 1.3.1 (m)	Scope of works for Electrical System.....  Cabling:	Bidder shall include Supply, installation, testing and commissioning of following cables in the scope: 1. HT power cables: a. Cables for 3.3 kV and 11 kV motors.								

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SL. NO.	SPECIFICATION CLAUSE REFERENCE	SUBJECT/ SPECIFIED REQUIREMENT	AMMENDMENT
			2. LT power cables: <ul style="list-style-type: none"> <li>a. Incomer cables of LV Switchgears and DBs listed above in Sl. No. 1</li> <li>b. Cables for AC/DC motor and non motor loads of SG system.</li> </ul> 3. Cabling between Bidder's supplied equipments.
3.0	SPECIFICATION VOLUME II, SECTION C1, CLAUSE NO: 1.3.1 (s)	Scope of works for Electrical System:  Earthing system.	4. Cabling between Bidder's equipment like AVR, UCP, TSP etc and Purchaser's equipment like Control and Relay Panel of 400 kV GTCB, GT RTCC Panel, DCS cabinet etc equipment.  5. All I&C application purpose cables scope shall be as per Volume V, section D 3.2 of specification. List of above switchgears/ MCC shall be considered for C&I cable scope.  6. Both side glanding and terminations of all the above cables.  7. Cable carrier system for the above cables.  Other cabling requirement specified in various chapters of specification (like lighting system etc) shall remain unchanged.  <b>Add:</b> Earthing grid with necessary earth mesh, pits, all equipment interconnection etc complete in all respects for entire TG building (all elevations), Switchgear rooms, Auxiliary buildings to TG buildings like Control Room (all elevations) compressor room etc as specified in volume VI of the specification shall be in the scope of the Bidder.  These buildings shall include purchaser's equipment like HV- LV switchgears, service transformers, DC system, UPS, EDG set, DCS etc. Bidder shall interconnect the said equipment to TG Building earthing Grid.  Neutral earthing as per prevailing practices for various equipments in TG building /Control building like Turbo Generator (through NGTR), Service transformer, EDG set etc equipment shall be in the scope of Bidder.
4.0	SPECIFICATION	Scope of works for	<b>Add:</b>

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SL. NO.	SPECIFICATION CLAUSE REFERENCE	SUBJECT/ SPECIFIED REQUIREMENT	AMMENDMENT
	VOLUME II, SECTION C1, CLAUSE NO: 1.3.1 (z)	Electrical System	Complete installation accessories for cables, lighting, earthing, lightning protection including all structures, supports, cable trays, conduits, MBs, JBs, TBs, hardware, consumables, etc. shall be in the scope of the Bidder.
5.0	SPECIFICATION VOLUME II, SECTION C1, CLAUSE NO: 1.3.1 (aa)	Scope of works for Electrical System	<b>Add:</b> Bidder shall include all mounting and foundation accessories and hardware for all electrical equipment. Also all civil works associated with electrical installation like embedment, chipping, punching, making holes, openings, pipe sleeves, sealing and water proofing, etc. in the scope.
6.0	SPECIFICATION VOLUME II, SECTION C1, CLAUSE NO: 1.3.1 (ab)	Scope of works for Electrical System	<b>Add:</b> Bidder shall include Fire proof sealing system material such as fire stops and fire breaks etc in the scope.
7.0	SPECIFICATION VOLUME II, SECTION C1, CLAUSE NO: 1.3.1 (ac)	Scope of works for Electrical System:  Cable Schedule and Interconnection Schedule (power, control & Instrumentation) as supplied by the bidders.	<b>Add:</b> Bidder shall prepare and submit sizing calculation, interconnection schedule, routing and cable schedule for all cables included in the scope for the TG system for Purchaser's approval.
8.0	SPECIFICATION VOLUME II, SECTION C1, CLAUSE NO: 1.3.1 (ad)	Scope of works for Electrical System	<b>Add:</b> All necessary sizing calculations for equipment/ systems shall be in the Bidder's scope of work. Bidder shall furnish sizing of equipment/ system for purchaser's approval before initiating procurement.
9.0	SPECIFICATION VOLUME II, SECTION C1, CLAUSE NO: 1.7.3.2	Terminal Points  Cabling system:	Existing specification clause is amended by following terminal points of cabling system:  1. Purchaser's 11 kV Unit Switchgear shall be the terminal point for Bidder's 11 kV HV cables for motors.  2. Purchaser's 3.3 kV Unit Auxiliary Switchgear shall be the terminal point for Bidder's 3.3 kV HV cables.

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SL. NO.	SPECIFICATION CLAUSE REFERENCE	SUBJECT/ SPECIFIED REQUIREMENT	AMMENDMENT
			3. Purchaser's 415 V TGMCC shall be the terminal point for Bidder's 2 x 100 % incomer cables of TVDB and TGMCC 4. Purchaser's 415 V Station Service Switchgear shall be the terminal point for Bidder's 1 x 100 % incomer cable for Small power ACDB and Welding Receptacle DB. 5. Purchaser's 415 V Station Service Switchgear shall be the terminal point for Bidder's 2 x 100 % incomer cables of LDB/s. 6. Purchaser's 240 V UPS DB shall be the terminal point for Bidder's 2 x 100 % incomer cables of UPS SUB DB/s. 7. Purchaser's 220 V DCDB shall be the terminal point for Bidder's 2 x 100 % incomer cables of DC SUB DB/s. 8. Purchaser's 415 V Normal Emergency PMCC shall be the terminal point for Bidder's cable for essential (EDG) loads. 9. Purchaser's 415 V Normal Emergency PMCC shall be the terminal point for Bidder's 2 x 100 % incomer cables of ELDB. 10. Purchaser's Fire Detection and Alarm panel located in CCR shall be the terminal point for C&I cables emanating from Bidder's Elevators. 11. Purchaser's 400 KV Switchyard Control and Relay Panels located in outdoor kiosks/ Switchyard Control Room shall be the terminal point for C&I cables emanating from 400 kv GTCB and terminating at Bidder's UCP. 12. Purchaser's GT RTCC panel located in Plant Control Room shall be the terminal point for C&I cables for emanating from GT RTCC Panel and terminating at Bidder's UCP. 13. Purchaser's DCS Marshalling cabinets located in control building shall be the terminal point for connecting C&I cables emanating from bidder's AVR, UCP switchgear, etc equipment.

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SL. NO.	SPECIFICATION CLAUSE REFERENCE	SUBJECT/ SPECIFIED REQUIREMENT	AMMENDMENT
			14. Purchaser's Main cable raceway proposed on Pipe cum Cable rack located between Boiler structure and TG building shall be terminal point for Bidder's trays.  15. Purchaser's cable raceway proposed between Switchgear Building and TG building shall be terminal point for Bidder's trays.
10.0	SPECIFICATION VOLUME II, SECTION C1, CLAUSE NO: 1.7.3.2	Terminal Points  Earthing and lightning protection system:	Earthing of TG system provided by bidder shall be fully self contained as specified in section I, Sl. No 3 and Section II sl. No 34, 35 and 36.  Further interconnection of the Bidder's earthing grid with Overall Plant earthing (provided by others) will be carried by the Electrical Installation contractor.  However, bidder has to provide necessary number of risers as required at locations to be decided during detail engineering for the purpose of the above mentioned interconnection.
11.0	SPECIFICATION VOLUME II, SECTION C1, CLAUSE NO: 1.8.2	Exclusions:  LT Switchgear....other than....	Switchgears in bidder's amended scope shall be as per Sl. No. 1 above.
12.0	SPECIFICATION VOLUME II, SECTION C1, CLAUSE NO: 1.8.2	Exclusion of works for Electrical System:	Following exclusion points are added to the Existing specification clause:  1. Fire Detection and Alarm System. 2. Plant Communication System.

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**II. AMMENDMENT TO ELECTRICAL DESIGN REQUIREMENTS.**

SL. NO.	SPECIFICATION CLAUSE REFERENCE	SUBJECT/ SPECIFIED REQUIREMENT	AMMENDMENT
1.0	SPECIFICATION VOLUME IV, SECTION D 2.0, CLAUSE NO: 2.2	LV Switchgears.....	Scope of LV Switchgears is amended as listed in Section I Sl. No. 1 above.
2.0	SPECIFICATION VOLUME IV, SECTION D 2.0, CLAUSE NO: 2.4	Cabling.....	Scope of Cabling system is amended as per Section I Sl. No. 2, 6 7 and 9 above.
3.0	SPECIFICATION VOLUME IV, SECTION D 2.0, CLAUSE NO: 2.5.4	4 Pin 60 A Receptacles.....	Industrial type 63A, 3 phase, 5 pin receptacles with interlocked switches, scrapping earth connection, male and female units and weatherproof cover shall be provided.
4.0	SPECIFICATION VOLUME IV, SECTION D 2.0, CLAUSE NO: 2.6	Earthing.....	Scope of Earthing system is amended as per Section I Sl. No. 3 and 10 above.
5.0	SPECIFICATION VOLUME IV, SECTION D 2.3, CLAUSE NO: 1.2	Devices for Synchronizing purpose	<b>Add:</b> Generator Transformer Tap Position Indicator, Tap Raise, Tap Lower Push buttons for synchronization purpose shall be provided on UCP.
6.0	SPECIFICATION VOLUME IV, SECTION D 2.3, CLAUSE NO: 1.2	Breaker Selector Switch	<b>Add:</b> The breaker selector switch shall be key lockable type.
7.0	SPECIFICATION VOLUME IV, SECTION D 2.3, CLAUSE NO: 1.3	Mimic Diagram	<b>Add:</b> Construction of the panel facia shall be of Mosaic Grid type.
8.0	SPECIFICATION VOLUME IV, SECTION D 2.4, CLAUSE NO: 1.0	POWER SOURCES FOR 415V SWITCHGEAR (TVDB)	Scope of LV Switchgears is amended as listed in Section I Sl. No. 1 above.
9.0	SPECIFICATION VOLUME	Supply to changeover	Redundant MCC space heater supply shall be arranged from Small power ACDB. Supply changeover scheme shall be

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SL. NO.	SPECIFICATION CLAUSE REFERENCE	SUBJECT/ SPECIFIED REQUIREMENT	AMMENDMENT
	IV, SECTION D 2.4, CLAUSE NO: 2.2 (g)	switch for common maintenance distribution board	provided for the same.
10.0	SPECIFICATION VOLUME IV, SECTION D 2.4, CLAUSE NO: 2.2 (i)	Essential / critical loads to receive supply from the Normal-Emergency Switchgear and 220V DCDB.	Kindly refer amended Scope of LV Switchgears and terminal points in Section I, Sl. No 1 and Sl. No. 8 above.
11.0	SPECIFICATION VOLUME IV, SECTION D 2.4, CLAUSE NO: 6.1, 8.2 (c),	MCCB or Isolators SFU	Isolator and SFU shall not be applicable. Bidder shall provide MPCB/MCCB/ACB as specified elsewhere in the specification.
12.0	SPECIFICATION VOLUME IV, SECTION D 2.4, CLAUSE NO: 6.1	Incomers ....<400A shall be MCCB, . > 400A ACB.....	Shall be applicable for non motorised Feeders and tie modules also.
13.0	SPECIFICATION VOLUME IV, SECTION D 2.4, CLAUSE NO: 10.1	TVDB.... Local Control	Scope of LV Switchgears is amended as listed in Section I Sl. No. 1 above.  Bidder shall comply following Control and monitoring requirements in addition: <ol style="list-style-type: none"> <li>1.0 Normal operation of Switchgear shall be with bus coupler breaker open and incomers feeding respective buses.</li> <li>2.0 Control requirements from local/ remote DCS for various switchgears shall be as per Section I Sl. No. 1 above.</li> <li>3.0 Closing (after synchronism check) of both switchgear Incomers and BC CBs shall be only from DCS. Opening of incomers and tie feeders of switchgears shall be possible from local as well as DCS.</li> </ol>



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SL. NO.	SPECIFICATION CLAUSE REFERENCE	SUBJECT/ SPECIFIED REQUIREMENT	AMMENDMENT
			4.0 Closing and opening of outgoing/ motor feeders shall be shall be as per Section I Sl. No. 1 above.  5.0 Inter Posing Relays (IPRs) shall be provided by bidder for all feeders controlled from DCS.  6.0 Synchronizing check relay for switchgear incomers and bus coupler modules shall be mounted on respective breaker modules (applicable for TGMCC and TVDB).  7.0 The switchgears shall be provided with manual live changeover facility for planned changeover of supply from respective incomers to Bus couplers and vice versa. Incomer or bus coupler shall be closed against synchronizing permissive. After changeover there should be facility of 3 position trip selector switch on switchgear for tripping the selected breaker automatically. If the selected breaker does not trip due to whatever reason, within a reasonable time frame, there should be facility for tripping the last closed breaker. There shall also be provision for Dead Bus Closing for the Incomers / Bus couplers (applicable for TGMCC and TVDB).  8.0 There shall be provision for automatic closing of bus coupler, in case of failure of supply from one of the incomers and the other incomer healthy. Necessary circuitry for facilitating this shall be provided in the switchgear. The closing of bus coupler shall be blocked in case the incomer has tripped on a bus fault (applicable for TGMCC and TVDB).  Necessary circuitry and devices shall be provided for automatic live changeover and planned manual synchronizing purpose as described above.
14.0	SPECIFICATION VOLUME IV, SECTION D 2.4, CLAUSE NO: 10.		Following protections shall be provided for LV switchgears:  I. Tie Feeder/ Non motorized loads:  For MCCB modules protection shall be achieved through integral Overcurrent (50/51) and Short circuit release of MCCB.
15.0	SPECIFICATION VOLUME IV, SECTION D 2.4,	Modbus/IEC61850 Protocol is to be used for	All the Protective relays shall be numerical type and suitable for communication protocol IEC 61850.

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SL. NO.	SPECIFICATION CLAUSE REFERENCE	SUBJECT/ SPECIFIED REQUIREMENT	AMMENDMENT																			
	CLAUSE NO: 6.22	communication.																				
16.0	SPECIFICATION VOLUME IV, SECTION D 2.4, CLAUSE NO: 8.4	Protections	<b>Add:</b> MoV Shall be provided with MPCB module at TVDB end. Integral actuators shall contain SFU+Contactor+Bimetallic protection relay.																			
17.0	SPECIFICATION VOLUME IV, SECTION D 2.4, CLAUSE NO: 10.3	Alarms in CRT, Status indications in CRT.	Bidder shall provide DCS interface requirement of various LV switchgear modules shall be as follows: <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>Equipment / Sub System</th> <th>Metering</th> <th>Control</th> <th>Indications</th> <th>Alarm</th> </tr> </thead> <tbody> <tr> <td></td> <td>DCS</td> <td>DCS</td> <td>DCS</td> <td>DCS</td> </tr> <tr> <td>Incomer</td> <td>Current (all three phase) KW Voltage</td> <td>On command  Off Command.</td> <td>Breaker On. Breaker Off. Master Trip Operated. Breaker in service Remote selected Spring charged Trip circuit unhealthy. Line under / no voltage relays operated</td> <td>Breaker On. Breaker Off. Master Trip Operated. Breaker in service Remote selected Spring charged Trip circuit unhealthy.</td> </tr> </tbody> </table>					Equipment / Sub System	Metering	Control	Indications	Alarm		DCS	DCS	DCS	DCS	Incomer	Current (all three phase) KW Voltage	On command  Off Command.	Breaker On. Breaker Off. Master Trip Operated. Breaker in service Remote selected Spring charged Trip circuit unhealthy. Line under / no voltage relays operated	Breaker On. Breaker Off. Master Trip Operated. Breaker in service Remote selected Spring charged Trip circuit unhealthy.
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SL. NO.	SPECIFICATION CLAUSE REFERENCE	SUBJECT/ SPECIFIED REQUIREMENT	AMMENDMENT					
			Bus Coupler	Current (all three phase)  Bus Voltage A/ B	On command  Off Command.	Breaker On. Breaker Off. Master Trip Operated. Breaker in service Remote selected Spring charged Trip circuit unhealthy. Bus under / no voltage relays operated	Breaker On. Breaker Off. Master Trip Operated. Breaker in service Remote selected Spring charged Trip circuit unhealthy.	
			Motor Module	Current (all three phase) For drives 30 kW and above	Start command for Unidirectional drives.  Stop command for Unidirectional	Motor Running. Motor Stopped. Master Trip Operated. Trip coil healthy. Ready to Start. -Trip supervisi	Motor Running. Motor Stopped. Protection Trip Operated. Trip coil healthy. Ready to Start. -Trip	

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SL. NO.	SPECIFICATION CLAUSE REFERENCE	SUBJECT/ SPECIFIED REQUIREMENT	AMMENDMENT					
					drives.  Forward/Reverse commands for reversible modules	on operated . -Control Supply Healthy. -Spring charged. -Breaker in service	supervision operated. -Control Supply Healthy. -Spring charged..	
			List of LV Switchgears controlled and monitored from DCS shall be as per section I, Sl. No. 1 above.					
18.0	SPECIFICATION VOLUME IV, SECTION D 2.4, CLAUSE NO: 1, Data sheet Sl. No 14.0	Sheet Steel Thickness	Metal-clad unit shall be precision manufactured and shall comprise rigid welded structural frame enclosed completely by sheet steel - minimum 2.5 mm thick (hot rolled) or 2.0 mm thick (cold rolled), smooth finished, levelled and free from flaws. The thickness of non-load bearing sheets may be 1.6 mm (cold rolled).					
19.0	SPECIFICATION VOLUME IV, SECTION D 2.4, CLAUSE NO: --	DC Switchgear	<b>Add:</b> The Constructional features of DCDB shall be similar to the 415V Switchgear described in the specification except that the DCDB may be of fixed type. Components of DCDB shall be suitable for DC duty.  Incomers and outgoing modules of DCDB shall be non Motorised MCCB controlled with inbuilt over current and short circuit protections.					
20.0	SPECIFICATION VOLUME IV, SECTION D 2.5, CLAUSE NO: 1.5	Motors shall withstand for 1 second the voltage and torque stresses developed due to the vector difference between the motor residual voltage and the incoming	Motors shall withstand for 1 second the voltage and torque stresses developed due to the vector difference between the motor residual voltage and the incoming supply voltage equal to <b>150% of the rated voltage</b> during fast change over of buses.					

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	<b>ALFA INFRAPROP PRIVATE LIMITED</b> 2X660 MW, SUPERCRITICAL TPP, PHASE I, KOMARADA VILLEGE, VIZIANAGARAM DIST. A.P. INDIA  <b>AMMENDMENT TO TECHNICAL SPECIFICATION FOR STEAM TURBINE, GENERATOR AND AUXILIARIES : ELECTRICAL</b>		

SL. NO.	SPECIFICATION CLAUSE REFERENCE	SUBJECT/ SPECIFIED REQUIREMENT	AMMENDMENT
		supply <b>voltage equal to 200%</b> of the rated voltage during fast change over of buses	
21.0	SPECIFICATION VOLUME IV, SECTION D 2.5, CLAUSE NO: --		CACW motor shall be provided with 20% additional cooler tubes to take care of cooler pipe blockage.
22.0	SPECIFICATION VOLUME IV, SECTION D 2.6, CLAUSE NO: --	--	<p>Industrial type 63A, 3 phase, 5 pin receptacles with interlocked switches, scrapping earth connection, male and female units and weatherproof cover shall be provided.</p> <p>Receptacles shall be provided in sufficient number to facilitate extension of power supply to various machine tools, welding sets etc, in all the floors and areas of TG building and auxiliary buildings. The exact locations shall be indicated during detailed engineering.</p> <p>Switch socket outlets shall be provided at every 30m distance on each elevation. Generally the socket outlets shall be provided in such a manner so that using 30m flexible cable, total TG area can be covered.</p> <p>The Receptacle switch units shall be fed from dedicated Receptacle DB. Maximum three switch socket outlets can be looped per feeder circuit.</p>
23.0	SPECIFICATION VOLUME IV, SECTION D 2.7 CLAUSE --	--	<b>Add:</b> Scope of Cabling system is amended as per Section I Sl. No. 2, 6 7 and 9 above.
24.0	SPECIFICATION VOLUME IV, SECTION D 2.7 CLAUSE --	--	<b>Add:</b> Terminal Points for cabling works as per Section I Sl. No. 9.0 above.
25.0	SPECIFICATION VOLUME IV, SECTION D 2.7 CLAUSE 3.1.3	Motors protected by fuses	Shall be as per Sl. No. 13 above.

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SL. NO.	SPECIFICATION CLAUSE REFERENCE	SUBJECT/ SPECIFIED REQUIREMENT	AMMENDMENT										
26.0	SPECIFICATION VOLUME IV, SECTION D 2.7 CLAUSE 3.1.5	Voltage drop	<b>Add:</b> Voltage drop in Incomer cables to DCDB shall be limited to 3%. Voltage drop in DCDB feeder cables upto load terminal shall be limited to 2%.										
27.0	SPECIFICATION VOLUME IV, SECTION D 2.7 CLAUSE 3.0	Design Criteria for cable sizing	<b>Add:</b> Following spare philosophy shall be followed for C&I cables- <table style="margin-left: 40px;"> <tr> <td>1 no. of signal</td> <td>No spares.</td> </tr> <tr> <td>upto 5 nos of signal</td> <td>1 spare pair/ 2 spare cores.</td> </tr> <tr> <td>&gt;5 nos of signals</td> <td>2 spare pair/ 5 spare cores.</td> </tr> </table>	1 no. of signal	No spares.	upto 5 nos of signal	1 spare pair/ 2 spare cores.	>5 nos of signals	2 spare pair/ 5 spare cores.				
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>5 nos of signals	2 spare pair/ 5 spare cores.												
28.0	SPECIFICATION VOLUME IV, SECTION D 2.7 CLAUSE 7.5	Cables and Cable Carrier System	<b>Add:</b> Following cable carrier system shall be adopted in various areas of SG system as indicated below in general.  <table style="margin-left: 40px;"> <tr> <td>Control room in TG building:</td> <td></td> </tr> <tr> <td>- False floor (as applicable)</td> <td>: Cables to be laid on the cable support arm</td> </tr> <tr> <td>Below Switchgear rooms</td> <td>: Overhead Cable trays in Cable Vaults.</td> </tr> <tr> <td>Below Switchgear rooms on 0.00 M EL</td> <td>: Cable Trench</td> </tr> <tr> <td>Road crossings</td> <td>: Duct banks.</td> </tr> </table>	Control room in TG building:		- False floor (as applicable)	: Cables to be laid on the cable support arm	Below Switchgear rooms	: Overhead Cable trays in Cable Vaults.	Below Switchgear rooms on 0.00 M EL	: Cable Trench	Road crossings	: Duct banks.
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SL. NO.	SPECIFICATION CLAUSE REFERENCE	SUBJECT/ SPECIFIED REQUIREMENT	AMMENDMENT															
			Cable carrier system connecting outlying areas : Overhead Cable rack / Trench#  Battery Rooms : Overhead Cable Trays  #It essential to provide cable trays within trenches planned in the specified area. Cables directly laid in trench or supported on arms inside the trench is not acceptable.  If vertical raceways with stack of cable trays is provided, the same shall be shall be covered from all sides.															
29.0	SPECIFICATION VOLUME IV, SECTION D 2.7 CLAUSE 7.5	Cables and Cable Carrier System	<b>Add:</b>  Cable trench Cable Trenches wherever required, following design guidelines shall be adopted.  Preferred working space between the cable support arms and the walls are as follows. Contractor shall design the trenches accordingly. <table border="1" style="margin-left: 40px;"> <thead> <tr> <th>Trench depth</th> <th>Width of Trays</th> <th>Working Space</th> </tr> </thead> <tbody> <tr> <td>1500 mm (5 tiers)</td> <td>600 mm</td> <td>750 mm</td> </tr> <tr> <td>1200 mm (4 tiers)</td> <td>600 mm</td> <td>750 mm</td> </tr> <tr> <td>1000 mm (3 tiers)</td> <td>600 mm</td> <td>750 mm</td> </tr> <tr> <td>700 mm (2 tiers)</td> <td>300 mm</td> <td>350 mm</td> </tr> </tbody> </table>	Trench depth	Width of Trays	Working Space	1500 mm (5 tiers)	600 mm	750 mm	1200 mm (4 tiers)	600 mm	750 mm	1000 mm (3 tiers)	600 mm	750 mm	700 mm (2 tiers)	300 mm	350 mm
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30.0	SPECIFICATION VOLUME	Cable Carrier System	<b>Add:</b>															

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SL. NO.	SPECIFICATION CLAUSE REFERENCE	SUBJECT/ SPECIFIED REQUIREMENT	AMMENDMENT
	IV, SECTION D 2.7 CLAUSE 7.8		Cable/Cable tray supports:  Cable tray supports shall be fabricated from standard steel structures of different sizes and shall be supported on Boiler superstructures. The sizes selected shall be adequate for the weight of cables/trays encountered. Vertical raceways shall be formed by either structural members and slotted angles or by running the prefabricated trays vertically.  The steel members shall be cleaned thoroughly for rust and painted as follows.  For indoor - One shop coat of red oxide zinc chromate primer and two side coats of aluminium alkyd paint. For outdoor & corrosive areas like battery room - Hot dip galvanised.
31.0	SPECIFICATION VOLUME IV, SECTION D 2.7 CLAUSE 7.9	Cable Carrier Installation practice	<b>Add:</b>  a. Minimum level difference between two tiers of horizontal cable trays in building, trenches shall be 275 mm. In vertical race ways with multi-tiers the tiers shall be located atleast with 400 mm intervals. b. In trenches width of the cable tray shall be limited to 600 mm. c. Communication links wherever redundant shall be run in different conduits and in separate trays. d. Cable trays shall be supported at every 1000 mm interval. e. Cable trays shall be welded to the mounting/carrier structures. f. Each continuous laid out length of cable tray shall be earthed at minimum two places by MS flats of minimum size 25mm x 6mm, the distance between earthing points shall not exceed 10 metres. g. At least 300mm clearance shall be maintained between the top tray and beams, piping or other obstacles to facilitate installation of cables in the tray. A working space of not less than 600mm shall be maintained on atleast on one side of each tray. h. No cable trays shall be mounted near hot zones like hot flue gas duct, steam pipe, etc.
32.0	SPECIFICATION VOLUME IV, SECTION D 2.7 CLAUSE 7.10	Cable Installation practice	<b>Add:</b>  a. Cables to each circuit shall be laid in one continuous length. Cable jointing shall be avoided. Jointing will be



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SL. NO.	SPECIFICATION CLAUSE REFERENCE	SUBJECT/ SPECIFIED REQUIREMENT	AMMENDMENT
			<p>allowed only for the cases where the route length is more than the maximum possible drum length.</p> <p>b. Buried installation of cables shall be avoided.</p> <p>c. Where cables cross roads and water, oil, gas or sewage pipes, the cables shall be laid in RCC hume . For road crossings, the pipe for the cable shall be buried at not less than 600 mm. HDPE pipes shall be preferred where Road crossing is not involved and no of cables are few.</p> <p>d. The cables shall be tied to tray rungs by means of 3 mm dia. nylon cord at an interval of 5000 mm and also at bends.</p> <p>e. Different voltage grade cables shall be laid in separate trays. When trays are arranged in tiers, HV cables shall be laid in top trays and cables of subsequent voltage grades in lower tiers of trays.</p> <p>f. Single core power cables for 3 phase AC circuits laid in trays/racks/ trenches in trefoil groups shall be held in trefoil clamps placed at an interval of 3 m. The trefoil groups of cables shall be additionally tied by means of 3 mm dia. nylon cord as follows.</p> <p style="padding-left: 40px;">i) At an interval of 1m when laid in cable trays/racks.</p> <p style="padding-left: 40px;">ii) At an interval of 750 mm when laid in trenches without cable trays.</p> <p>g. The bending radii for various types of cables shall not be less than those values specified by the cable manufacturer.</p> <p>h. Metallic sheaths, screens and armour of all multicore cables shall be earthed at both equipment and switchgear end.</p> <p>i. Sheath and armour of single core power cables shall be earthed at switchgear end only. For long lengths of cables multiple earthing may have to be adopted to safeguard against the presence of standing voltages under normal as well as fault conditions.</p> <p>j. Minor civil / structural works required for the entire installation work also shall be included in the scope of BIDDER.</p> <p>k. The following items for fire sealing are included but not limited to.</p> <p style="padding-left: 40px;">i) Fire stops in walls/floors.</p> <p style="padding-left: 40px;">ii) Fire stops below switchgear / MCC / switchboards, junction boxes/panels/cabinets, etc. which are floor mounted type.</p> <p style="padding-left: 40px;">iii) Fire retardant coating to be applied for installed cables.</p>

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			iv) Fire break on long runs of cable racks / trays.																		
33.0	SPECIFICATION VOLUME IV, SECTION D 2.7	Cable and cable carrier Installation	Requirements of Cable and cable carrier Installation are now incorporated in sl. No 33 and sl. No 34 above, hence, Section D 2.8 is withdrawn.																		
34.0	SPECIFICATION VOLUME IV, SECTION D 2.9, CLAUSE NO: 3.0	Scope of Earthing System	Scope of earthing system is amended as per Section I Sl. No. 3 and 10 above.																		
35.0	SPECIFICATION VOLUME IV, SECTION D 2.9, CLAUSE NO: 3.8	Material Of Conductor	<p><b>Add:</b> MATERIAL AND CONSTRUCTION</p> <p>a. The earthing system conductors and accessories shall be as follows:</p> <table border="0" style="width: 100%;"> <tr> <td style="width: 10%; text-align: center;">a)</td> <td style="width: 60%;">Conductors above ground level and in trenches</td> <td style="width: 30%;">Galvanised steel</td> </tr> <tr> <td></td> <td></td> <td>Mild Steel</td> </tr> <tr> <td style="text-align: center;">(b)</td> <td>Conductors buried in ground or embedded in concrete</td> <td></td> </tr> <tr> <td style="text-align: center;">(c)</td> <td>Electrodes</td> <td>GS Pipe / Rod</td> </tr> <tr> <td style="text-align: center;">(d)</td> <td>Lightning protection air termination and down conductors for buildings</td> <td>GS Flat</td> </tr> <tr> <td style="text-align: center;">(e)</td> <td>Exposed conductor on chimney up to 8 metres</td> <td>Lead coated copper /steel</td> </tr> </table> <p>b. Size of Conductors</p> <p>c.</p> <p style="margin-left: 20px;">(a) Main Earthing Conductors</p> <p>The earthing conductor sizes shall be calculated based on IS 3043 and the earthing system shall comply with Indian Electricity Rules and IEEE-80/ IEE 665.</p>	a)	Conductors above ground level and in trenches	Galvanised steel			Mild Steel	(b)	Conductors buried in ground or embedded in concrete		(c)	Electrodes	GS Pipe / Rod	(d)	Lightning protection air termination and down conductors for buildings	GS Flat	(e)	Exposed conductor on chimney up to 8 metres	Lead coated copper /steel
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SL. NO.	SPECIFICATION CLAUSE REFERENCE	SUBJECT/ SPECIFIED REQUIREMENT	AMMENDMENT																												
			<p>The calculated size shall be suitably (depending on the resistivity of soil) increased as per table below to account for the loss of material (steel) due to corrosion in soil. The calculation for the earthing conductor size and step &amp; touch potential shall be submitted for PURCHASER's / ENGINEER's approval.</p> <table border="1" data-bbox="1028 509 2038 916"> <thead> <tr> <th colspan="2" data-bbox="1028 509 1471 614">Resistivity of soil (ohm- metre)</th> <th colspan="2" data-bbox="1471 509 2038 614">Increase in thickness/diameter of earthing conductor (mm).</th> </tr> </thead> <tbody> <tr> <td data-bbox="1028 614 1232 663"></td> <td data-bbox="1232 614 1471 663" style="text-align: center;">&lt;10</td> <td data-bbox="1471 614 1818 663" style="text-align: center;">8.0</td> <td data-bbox="1818 614 2038 663"></td> </tr> <tr> <td data-bbox="1028 663 1232 713" style="text-align: center;">&gt;10</td> <td data-bbox="1232 663 1471 713" style="text-align: center;">&lt;25</td> <td data-bbox="1471 663 1818 713" style="text-align: center;">7.0</td> <td data-bbox="1818 663 2038 713"></td> </tr> <tr> <td data-bbox="1028 713 1232 762" style="text-align: center;">&gt;25</td> <td data-bbox="1232 713 1471 762" style="text-align: center;">&lt;50</td> <td data-bbox="1471 713 1818 762" style="text-align: center;">5.5</td> <td data-bbox="1818 713 2038 762"></td> </tr> <tr> <td data-bbox="1028 762 1232 812" style="text-align: center;">&gt;50</td> <td data-bbox="1232 762 1471 812" style="text-align: center;">&lt;75</td> <td data-bbox="1471 762 1818 812" style="text-align: center;">4.5</td> <td data-bbox="1818 762 2038 812"></td> </tr> <tr> <td data-bbox="1028 812 1232 861" style="text-align: center;">&gt;75</td> <td data-bbox="1232 812 1471 861" style="text-align: center;">&lt;100</td> <td data-bbox="1471 812 1818 861" style="text-align: center;">3.0</td> <td data-bbox="1818 812 2038 861"></td> </tr> <tr> <td data-bbox="1028 861 1232 911" style="text-align: center;">&gt;100</td> <td data-bbox="1232 861 1471 911"></td> <td data-bbox="1471 861 1818 911" style="text-align: center;">1.5</td> <td data-bbox="1818 861 2038 911"></td> </tr> </tbody> </table> <p data-bbox="945 970 1209 997">(b) Rod Electrodes</p> <p data-bbox="1039 1019 2112 1141">Galvanised steel rod electrodes of suitable diameter and length shall be used as per the recommendation of IS-3043. For test pits, electrodes shall be heavy duty type (Class – C) GI pipe of suitable diameter with perforations. Electrodes installed in the test pits will have disconnecting facilities.</p> <p data-bbox="945 1165 1330 1192">(c) Equipment Earthing Leads</p> <p data-bbox="1039 1214 2112 1335">The size of the earthing leads shall be decided based on the type of equipment and structure to be earthed and shall be provided generally as per IS-3043. Number of sizes shall be standardised to simplify procurement. Each equipment except fractional HP motors and small enclosures shall be provided with redundant earthing leads.</p>	Resistivity of soil (ohm- metre)		Increase in thickness/diameter of earthing conductor (mm).			<10	8.0		>10	<25	7.0		>25	<50	5.5		>50	<75	4.5		>75	<100	3.0		>100		1.5	
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36.0	SPECIFICATION VOLUME IV, SECTION D 2.9, CLAUSE NO: 8.0	--	<b>Add:</b> SPECIFIC REQUIREMENTS: a. The earthing system design and installation shall comply with IS-3043, IEEE-80, IEEE-665 and Indian Electricity Rules. Earthing system shall be designed in a manner that provides a means to safely discharge lightning strokes to earth, reduce step and touch potential to safe level and confine dangerous soil currents. The BIDDER shall submit supporting calculations along with layout as per methods described in above referred standards. The BIDDER shall also submit the earthing layouts to electrical Inspector for his approval. Necessary modification wherever required shall be carried out by the contractor and got approved by the Inspector at no extra cost to the Purchaser.  b. After installation, the resistance of the ground grid shall be tested in presence of PURCHASER as per IE rules. If the resistance is observed to be not less than 1 ohm, the Contractor shall derive additional earth pits such that resistance is less than 1 ohm. After the test, report shall be submitted to Electrical Inspector for approval. The submission of Earthing layouts, drawings and obtaining final clearances & approval from Electrical Inspectorate shall be within the scope of the BIDDER.  c. DESIGN CRITERIA FOR EARTHING Average soil resistivity shall be calculated based on soil investigation report which shall be furnished by the BIDDER during detailed engineering stage.  Earthing conductor shall be designed to carry maximum earth fault current and hence 50 kA shall be considered for the design of entire earthing system for 1 Sec duration withstand time.
37.0	SPECIFICATION VOLUME IV, SECTION D 2.10, CLAUSE NO: 1.0	Illumination shall be provided for following:  i) TG building, Unit control Building/ Switchgear Room	<b>Add:</b> Illumination for TG building (all elevations), Switchgear rooms and Auxiliary buildings to TG building like Control Room (all elevations) compressor room, Air washer room, etc as specified in volume VI of the specification and as per GA drawing enclosed with the specification shall be in the scope of Bidder.

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SL. NO.	SPECIFICATION CLAUSE REFERENCE	SUBJECT/ SPECIFIED REQUIREMENT	AMMENDMENT
38.0	SPECIFICATION VOLUME IV, SECTION D 2.10, CLAUSE NO: 5.0	2X36W FTL..... FTL.....	<p>Bidder shall provide 2X36 W CFL recess mounted mirror optic decorative lighting fixtures along with 1x18 W CFL Down lights to achieve uniform lighting flux distribution in control room and also in the areas where false ceiling is provided.</p> <p>Bidder shall make maximum use of CF lamps and electronic ballasts for energy saving.</p>